

Parts Lists

In this chapter...

- Serial Number Format
- Using the Parts List
- Xerox Supplies

Chapter 9



Serial Number Format

Changes to Xerox products are made to accommodate improved components as they become available. It is important when ordering parts to include the following information:

- Component's part number
- Product type or model number
- Serial number of the printer

Serial numbering. Particular fields in the serial number indicate the modification level of the printer, the date of its manufacture and the sequence number of the printer produced on that day.

The serial number is coded as follows:

- The text "S/N" followed by the serial number in the barcode.
- The barcode does not include a field identifier.
- The nine digit serial number is based on the following format:
PPRSSSSS

PPP = Three digit alphanumeric product code

Product	Model	Product Code
8400	B, BD, N, DP, DX	RPC
8400	DPF	TMV

R - Single digit numeric revision digit. To be rolled when a major product change occurs. Initiated with a change request.

SSSSS - Five digit numeric serial number.

Serial Number Example:

RPC453072:

4 = Revision level

53072 = Serial number

Using the Parts List

1. No.: The callout number from the exploded part diagram.
2. Part Number: The material part number used to order specific parts.
3. Qty: This number represents the parts per printer, not the number of parts supplied in the actual part order.
4. Name/Description: Details the name of the part to be ordered and the number of parts supplied per order.
5. Parts identified throughout this manual are referenced PL#.#.#. For example, PL3.1.10 means the part is item 10 of Parts List 3.1.
6. A black triangle preceding a number followed by a parenthetical statement in an illustrated parts list means the item is a parent assembly, made up of the individual parts called out in parentheses.
7. The notation “with X~Y” following a part name indicates an assembly that is made up of components X through Y. For example, “1 (with 2~4)” means part 1 consists of part 2, part 3, and part 4.
8. An asterisk (*) following a part name indicates the page contains a note about this part.
9. The notation (NS) next to a part indicates that particular part is not spared, but contained in a kit or major assembly.
10. The notation “J1<>J2 and P2” is attached to a wire harness. It indicates that connector Jack 1 is attached to one end of the wire harness and connector J2 is attached to the other end that is plugged into P2.

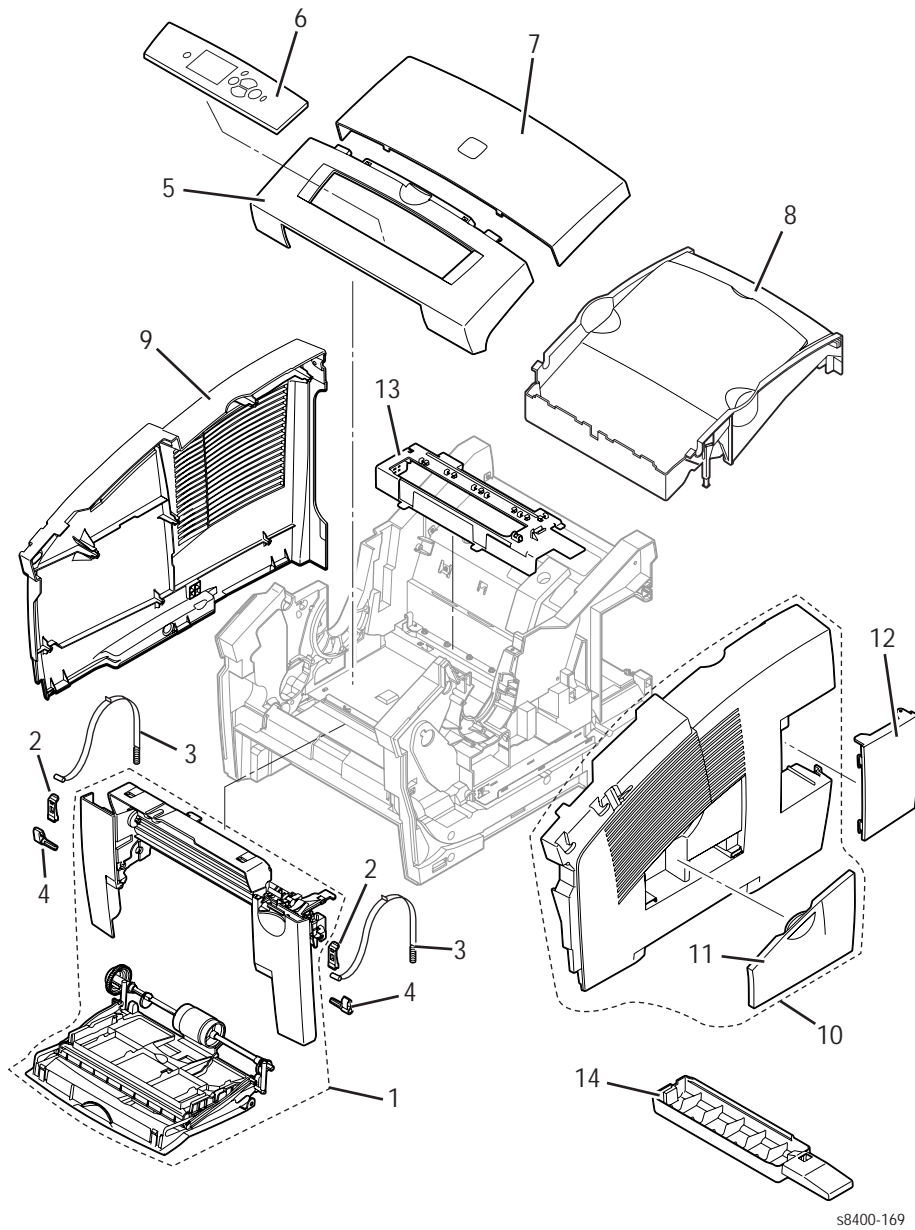
Note

Only parts showing part numbers are available for support. Parts not showing part numbers are available on the parent assembly.

Legend:

Identifier	Meaning
C	C-ring
E	E-ring
KL	KL-clip
S	Screw

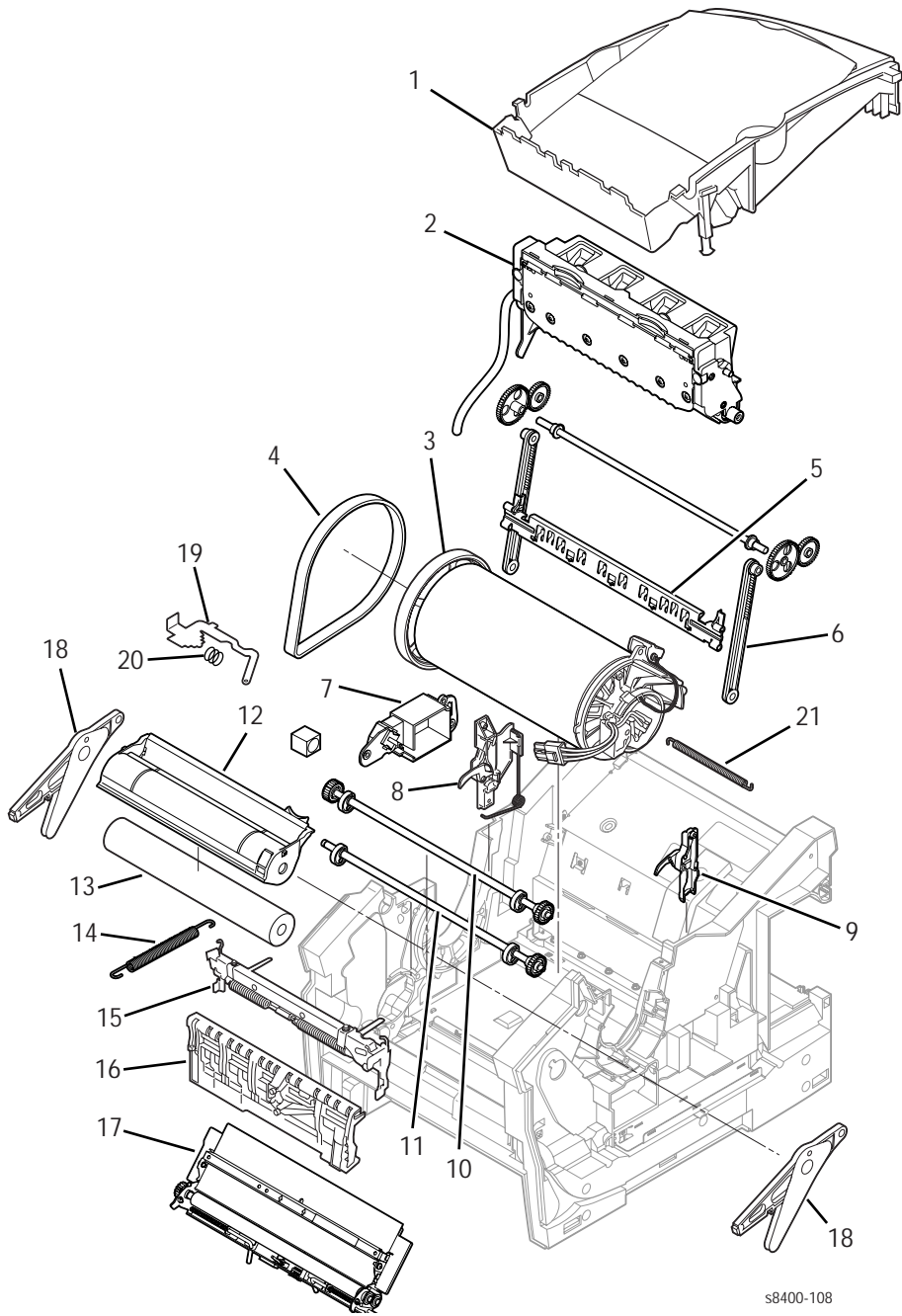
Covers



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Parts List 1.0 Covers

No.	Name/Description	Qty	Part Number
1	Front Door (MPT) Assembly	1	200467880
2	Front Door Stay Retainer Clip	2	131714380
3	Front Door Stay with Spring	2	386740780
4	Hinge Pins, Front Door	2	131713880
5	Control Panel Cover	1	200467380
6	Control Panel with Bezel	1	657012880
7	Exit Cover Assembly	1	200469380
8	Inkloader Door (part of PL 2.12)	1	200469880
9	Left Side Cover	1	200470280
10	Right Side Cover Assembly with Doors	1	200467580
11	Drum Maintenance Door (Side)	1	200469480
12	I/O Access Door	1	200468480
13	Waste Tray Cover	1	200466780
14	Waste Tray	1	109R00736

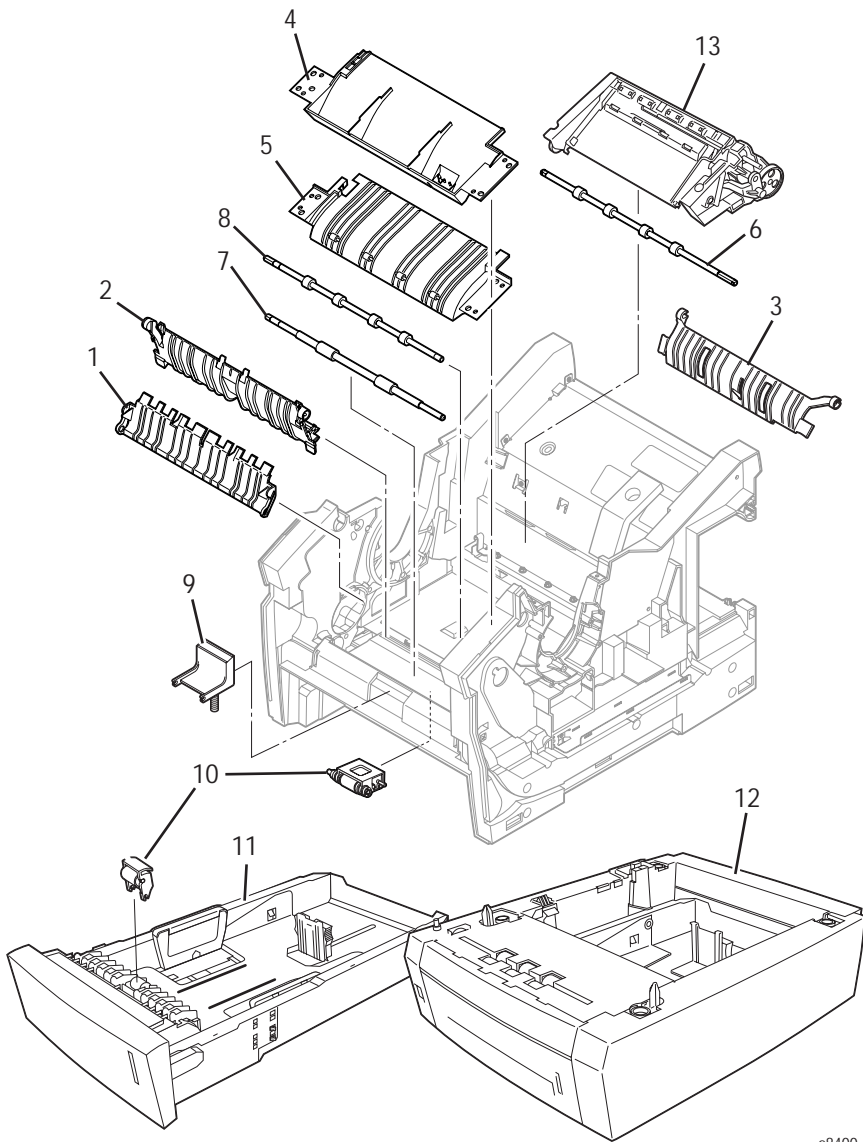


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Parts List 2.0 Imaging

No.	Name/Description	Qty	Part Number
1	Ink Loader Assembly and Door	1	200469880
2	Printhead Assembly	1	650430300
3	Drum Assembly	1	105115080
4	Belt, Y-Axis Drum	1	214498780
5	Printhead Wiper	1	367053480
6	Belt, Wiper Drive	1	214501280
7	Purge Pressure Pump	1	119641180
8	Left Printhead Restraint	1	343167280
9	Right Printhead Restraint	1	343167180
10	Transfix Camshaft Assembly	1	384187480
11	Drum Maintenance Camshaft Assembly	1	401100380
12	Stripper Carriage Assembly	1	386735280
13	Transfix Roller	1	401102780
14	Y-Axis Tension Spring	1	214499680
15	Transfix Load Module	1	386739380
16	Drum Maintenance Pivot Plate Assembly	1	367053180
17	Preheater and Deskew Assembly	1	119641980
18	Transfix Load Arm Assembly	1	401101280
19	X-Axis Bias Spring Hook	1	214503280
20	X-Axis Roll Adjuster Spring	1	214503180
21	Printhead X-Axis Bias Spring	1	214503080

Paper Path

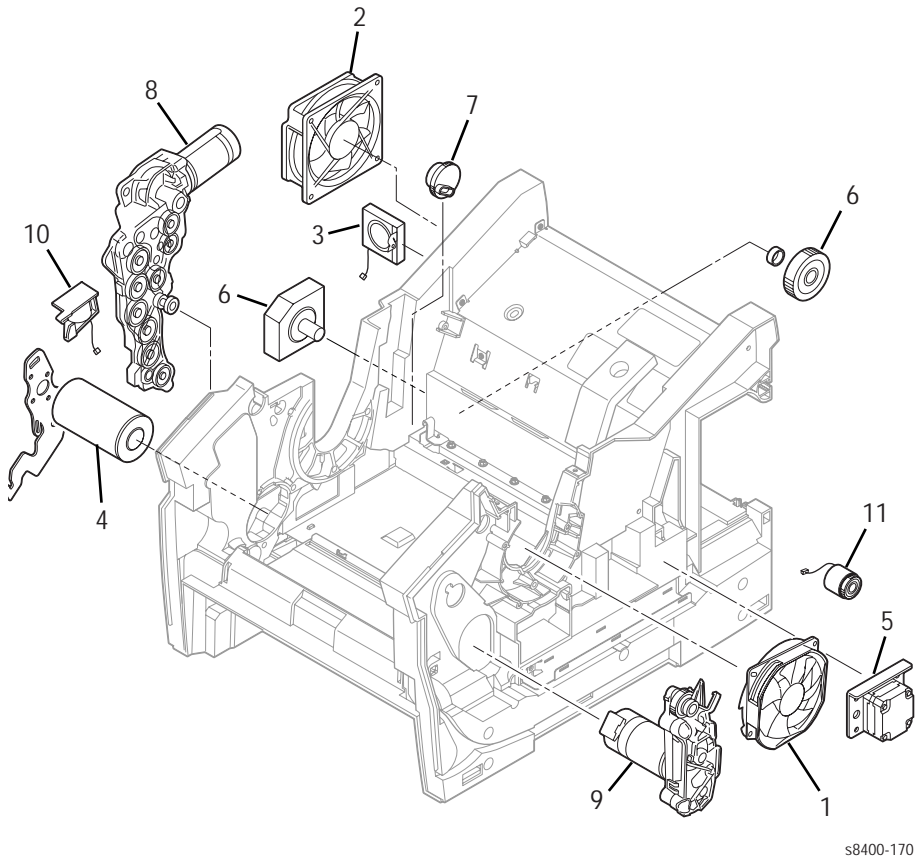


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Parts List 3.0 Paper Path

No.	Name/Description	Qty	Part Number
1	Inner Simplex Guide (white)	1	351111480
2	Lower Inner Duplex Guide (Green)	1	351112080
3	Lower Exit Guide Assembly with Strip Flag (Green)	1	351112780
4	Outer Duplex Paper Guide with Sensors (Safety Interlocks)	1	351113680
5	Upper Duplex Paper Guide with Solenoid	1	351113280
6	Exit Roller	1	401091980
7	Take Away Roller	1	401094780
8	Duplex Roller	1	401091880
9	Separator Pad Kit	1	650429300
10	Pick Assembly and Retard Roller Kit	1	650429200
11	Main Tray (Tray 2)	1	097S03195
12	525-Sheet Feeder (HCF) and Tray	1	097S03174
13	Exit Module Assembly	1	441223980

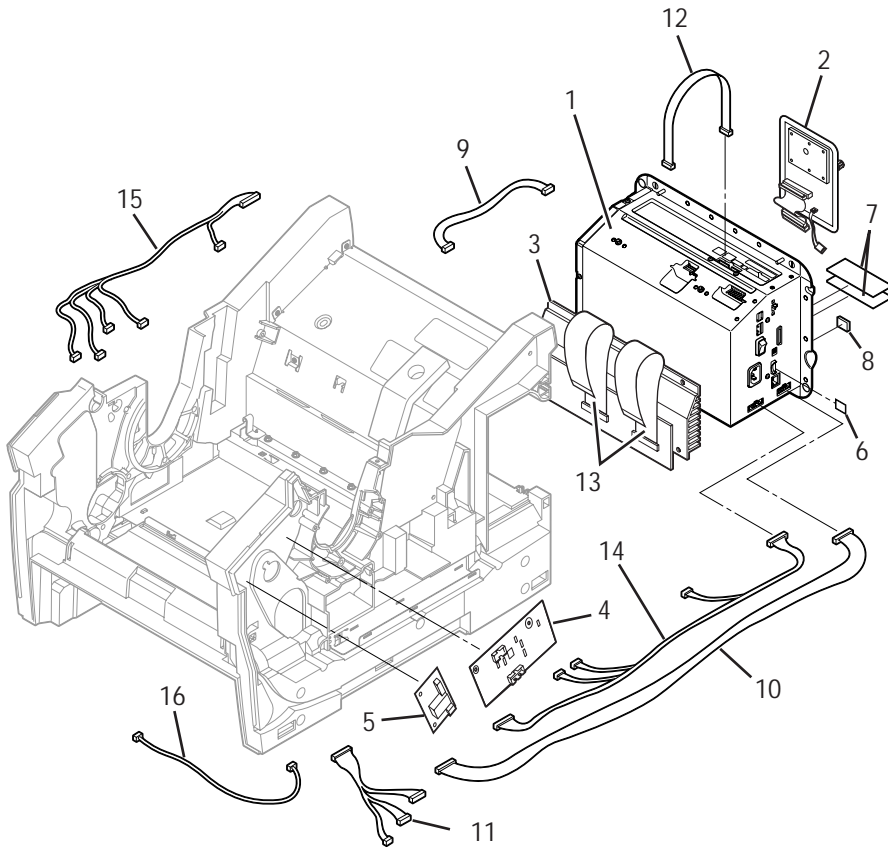
Motors, Gears, Solenoids, Clutches, and Fans



Parts List 4.0 Motors, Gears, Solenoids, Clutches, and Fans

No.	Name/Description	Qty	Part Number
1	Drum Cooling Fan	1	119641780
2	Electronics Module System Fan	1	119642680
3	Paper Path Motor Cooling Fan	1	119650580
4	Motor, Y-Axis Drive	1	147101780
5	X-Axis Motor Assembly	1	650429400
6	Tray Lift Motor Kit and Gear	1	650429500
7	Compound Gear, Head Tilt	1	401097880
8	Gearbox, Media Drive with 2 Clutches, Solenoid	1	401098480
9	Gearbox and Motor, Process Drive	1	401100080
10	Pick Solenoid, Tray 1	1	119640880
11	Electric Clutch, Wiper	1	401096180

Circuit Boards

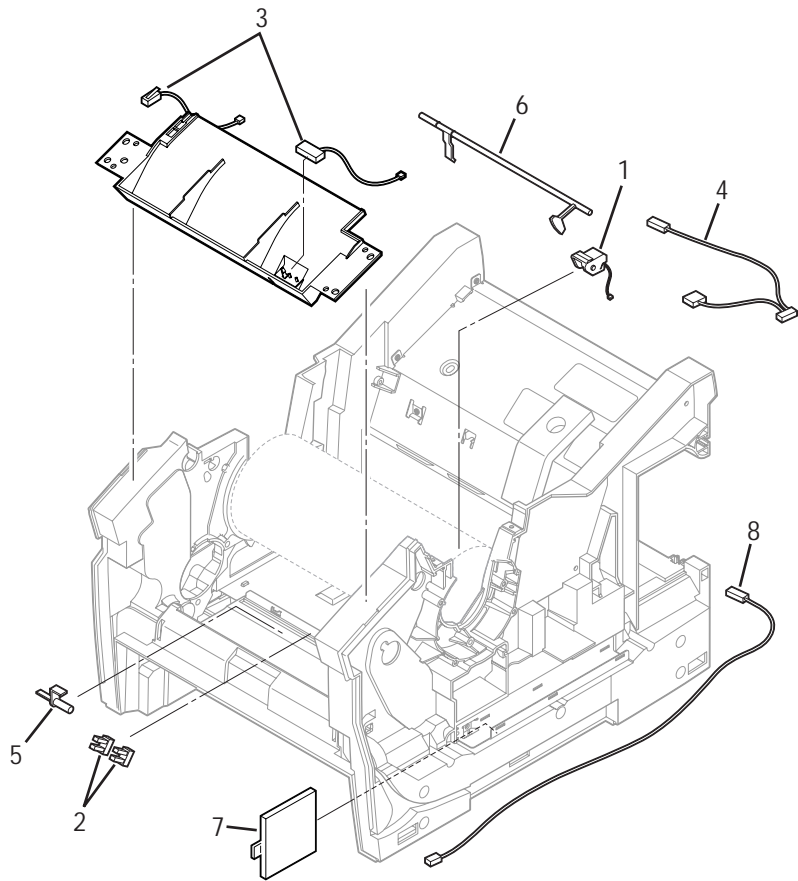


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Parts List 5.0 Circuit Boards

No.	Name/Description	Qty	Part Number
1	Electronics Module (no RAM, NVRAM, or Configuration Card)	1	119649580
2	Hard Drive Assembly Hard Drive with Japanese Fonts	1	097S03172 097S03173
3	Wave Amp Assembly	1	671522380
4	I/O Board	1	671529180
5	Drum Heater Relay Board	1	650431700
6	Configuration Card-B, Programmed Configuration Card-BD, Programmed Configuration Card-N, Programmed Configuration Card-DP, Programmed Configuration Card-DX, Programmed	1	650431200 650431300 650431400 650431500 540431600
7	128 MB SDRAM 256 MB SDRAM	1	ZMD128 ZMD256
8	8-pin NVRAM	1	156476800
9	Cable, Wave Amp Signal	1	174446580
10	Cable, I/O Board Data	1	174447480
11	Cable, Right Umbilical	1	174448180
12	Cable, Printhead Interface	1	174448580
13	Cable, ZIF, Wave Amp Drive	1	174448680
14	Cable, Right Side Power Control	1	174446680
15	Wiring Harness, Left Side Power Control	1	174449480
16	Cable Front Door	1	174447880

Sensors and Flags (Actuators)



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Parts List 6.0 Sensors and Flags (Actuators)

No.	Name/Description	Qty	Part Number
1	Drum Temperature Sensor Assembly	1	119643080
2	Optical Sensor (Generic Snap-In)	1	119640580
3	Safety Interlock Switch (Mech)	1	119645580
4	Exit Module Sensor Assembly	1	119648180
5	Paper Present Flag	1	386731280
6	Exit Flag	1	386732680
7	Sensor Assembly, Paper Tray	1	441223780
8	Waste Tray Sensor	1	119648780

Xerox Supplies

Kits

Description	Part Number
Mechanical Kit (Hardware)	650429700
Nut Plate - 2 each	
6 mm press nut - 2 each	
#8 SAE washer - 5 each	
Thumbscrews - 2 each	
M4 x 12 delta pt - 5 each	
M4 x 32, partial thread flanged hex - 5 each	
M4 x 12, taptite flanged - 5 each	
Crouzet clip, lift motor - 2 each	
E-ring, bent M6 5 mm - 5 each	
Bushing 6 mm - 2 each	
Cable Restraint - 2 each	
Frame Replace Screw - 5 each	
Repackaging Kit	065062800
Cleaning Kit	016184500

Power Cords

Description	Part Number
Cable Assembly, 3,18AWG, 115 V, 98, 0L	161006600
Cable Power EURO 220V, 99L	161006609
Cable Power U.K. 240 V, 96L	161006610
Cable Power AUST 240 V, 96L	161006611
Cable Assembly SWISS 220/240 V, 50Hz	161015400
Cable Assembly PWR. DANISH, 250 V	161024000
Cable Assy PWR, PRC	161030400
Cable Power, 240V, ARGENTINA	161030700

Upgrade Kits and Options

Description	Part Number
Hard Drive Upgrade Kit	097S03172
Hard Drive Upgrade with Japanese Fonts	097S03173
Memory 128 MB, 16M x 64, PC133; Memory DIMM	ZM0128
256 MB, 32M x 64, PC133; Memory DIMM	ZM0256
525-Sheet Feeder with Tray	097S03174

Recommended Tools

Description	Part Number
Torque Screwdriver	003082700
T20 Screwdriver Tip	003086600
Mechanical Parts Kit	650429700
Flashlight	
Grease	006799700

Consumables and Routine Maintenance Items

Description	Part Number
Standard-Capacity Maintenance Kit, Phaser 8400	108R00602
Extended-Capacity Maintenance Kit, Phaser 8400	108R00603
Genuine Xerox Solid Ink 8400 Black (3 sticks)	108R00604
Genuine Xerox Solid Ink 8400 Cyan (3 sticks)	108R00605
Genuine Xerox Solid Ink 8400 Magenta (3 sticks)	108R00606

Consumables and Routine Maintenance Items

Description	Part Number
Genuine Xerox Solid Ink 8400 Yellow (3 sticks)	108R00607
Genuine Xerox Solid Ink 8400 Black (6 sticks)	108R00608
Rainbow Pack (1 Cyan, 1 Magenta, 1 Yellow, 1 Black)	108R00612

Software and Documentation

Description	Part Number
Setup Guide (poster)	001153600
Quick Reference Guide	71086500
World Kit	061449300
Service Manual	071086500
Printer Installer and Utilities CD-ROM	063344900
User Documentation CD-ROM	063345000

Phaser Color Printing Media

Description	Part Number
Phaser Premium Color Printing Paper, 24 lb. Letter, 500 Sheets	016136800
Phaser Premium Color Printing Paper, 24 lb. A4, 500 Sheets	016136900
Phaser High Resolution Photo Paper, Letter, 25 Sheets	016180800
Phaser High Resolution Photo Paper, A4, 25 Sheets	016180900
Phaser Premium Cover Paper, Letter, 100 Sheets	016182300
Phaser Premium Cover Paper, A4, 100 Sheets	016182400

Phaser Color Printing Media (Continued)

Description	Part Number
Phaser Professional Solid Ink Transparency, Letter, 50 Sheets	103R01039
Phaser Professional Solid Ink Transparency, A4, 50 Sheets	103R01040
Phaser Professional Solid Ink Business Cards, Letter,10/sheet, 25 sheets	103R01041
Phaser Professional Solid Ink Business Cards, A4,10/sheet, 25 Sheets	103R01042
Phaser Color Printing Labels, Letter, 30/ Sheet, 100 Sheets	016181200
Phaser Color Printing Labels, Letter, 6/ Sheet, 100 Sheets	016181300
Phaser Color Printing Labels, A4, 14/Sheet, 100 Sheets	016181400
Phaser Color Printing Labels, A4, 8/Sheet, 100 Sheets	016181500
Phaser Premium Postcards, Letter, 4/Sheet, 100 Sheets	103R01016
Phaser Premium Postcards, A4, 4/Sheet, 100 Sheets	103R01017
Phaser Trifold Brochures, Letter, 150 Sheets	103R01018
Phaser Trifold Brochures, A4, 150 Sheets	103R01019
Phaser Weatherproof Paper, Letter, 150 Sheets	103R01020
Phaser Weatherproof Paper, A4,150 Sheets	103R01021
Supplies Startup Kit, Standard Size Media	097S03180
Supplies Startup Kit, Metric Size Media	097S03181

